



LOGITECH PM5 PRECISION LAPPING AND POLISHING MACHINE

LAPPING SPECIFICATIONS

Lapping Plate : Glass plate, Grooved

JIG Type : PP5

Slurry : Alumina and DI Water (Al_2O_3 9 μm and 3 μm)

Lapping Plate Speed : 30 rpm

Plate Shape : 15 μm convex

POLISHING SPECIFICATIONS

Polishing Equipment : Logitech PM5

Polishing Plate : Chemcloth, plain

JIG Type : PP5

Slurry : Chemlox

Plate Speed : 70 rpm

JIG Load : ~2.3 kg

Removal Rate : ~30-35 $\mu\text{m}/\text{m}$

Plate Sweep Amplitude : 100 %

Plate Sweep Speed : 50